

STRUCTURAL COMPOSITE CORE

20 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL	
E G	Label			Warnock Hersh	ey - Intertek / NF	PA Compliance	
FIRE RATING	Pressure			Neutral	Cat A Positive	Cat B Positive	
40	Thickness				1-3/4"		
DIMENSIONS			Non Rated	Neutral	Cat A Positive	Cat B Positive	
Sis	Maximum Sizes	Singles	4'00" x 10'00"	4'00" x 10'00"	4'00" x 9'00"	4'00" x 9'00"	
Ē		Pairs	8'00" x 10'00"	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"	
		D.E. Pairs	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"	8'00" x 9'00"	
	Core		Structural Com	posite Lumber pe	er Label Listing		
	Vertical Edges	1 5	/16" SCL Stiles w		_	er.	
	Horizontal Edges		5/16" SCL Rails (5	_	_		
O	Crossband		One Piece H	ligh Density Fiber	board (HDF)	,	
CONSTRUCTION	Veneer Grade / Species		"A" & "AA" / Sta	andard, Exotic a	nd Engineered.		
<u>ال</u> ا	Grain Orientation	Vertical (s	tandard), Horizon	ital, Mixed and S	ketch Face (upon	request).	
ISI	Factory Finish	U	V Cured: Clear, Li	ight, Dark and Cu	ustom Stain colors	S.	
00	Laminated Surface		High Pres	sure Decorative	Laminate.		
J	Paint Grade		igh Density Fiber	gh Density Fiberboard (HDF).			
	Factory Finish	UV Cur	ed: Primed, Paint	Skin, Standard a	and Custom Paint	colors.	
	Adhesive / Weight		Type 2 /	29 kg/mt2 -	5.94 lb/ft2		
ELEVATIONS	Vision Lites	Min Distances: 3.25" r Light cutout may not exceed: Non Rated: Fire Rated:	min of core materi Non Rated: Fire Rated: Wood Mo	2,880 Sq.In. a 2,560 Sq.In. a ouldings and Meta	Bottom Rail: 10" ockset prep and ourea, or 36" width, urea, or 32" width, al Vision Frames a on Frame.	or 80" height. or 80" height.	
Ä	Reveals		Allowed with res	strictions, consul	-		
ᇳ	Louvers	Min Distances: Top Rail: 6" Bottom Rail: 40" Stiles: 6" Light cutout may not exceed 2,880 Sq.In. area, or 36" width, or 80" height. Non Rated: Wood and Metal available. Fire Rated: Not Allowed					
STC	Sound Rating	30 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance.					
QUALITY STANDARDS	Environmental		fication MR7 and rironmental Produc		•	•	
QUALITY TANDARD	Quality		.1A Architectural		•	·	
ANI	Warranty		Only (no exterior				
ST	Machining	•	oreps shall be fact awings. Order will	-		-	



TUBULAR CORE 20 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL
щ S	Label			Warnock Hersh	ey - Intertek / NF	FPA Compliance
FIRE	Pressure				Neutral	
S	Thickness		Non Rated	Neutral	1-3/4" Cat A Positive	Cat B Positive
DIMENSIONS	Maximum Sizes	Singles Pairs D.E. Pairs	4'00" x 10'00" 8'00" x 10'00" 8'00" x 10'00"	4'00" x 8'00" 8'00" x 8'00" N/A	N/A N/A N/A	N/A N/A N/A
CONSTRUCTION	Core Vertical Edges Horizontal Edges Crossband Veneer Grade / Species Grain Orientation Factory Finish Laminated Surface Paint Grade Factory Finish Adhesive / Weight	Extruded Tubular per Label Listing 1 5/16" SCL Stiles with Matching Veneer Edgeband Over. 1 5/16" SCL Rails (5" Rails Reinforcement upon request). One Piece High Density Fiberboard (HDF) "A" & "AA" / Standard, Exotic and Engineered. Vertical (standard), Horizontal, Mixed and Sketch Face (upon request). UV Cured: Clear, Light, Dark and Custom Stain colors. High Pressure Decorative Laminate. One Piece High Density Fiberboard (HDF). UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.				
ELEVATIONS	Vision Lites Reveals	Not Allowed. Allowed with rest	trictions, consult	with your ISR.		
ELEV,	Louvers	Not Allowed.				
sтс	Sound Rating		alled seals and garmseal is recomm		or a high perform	ance.
SDS ≺	Environmental		n MR7 and NAUF roduct Declaration			est.
QUALITY TANDARE	Quality	BS EN 14755:20	05 Brithish Stand	lards Institute (e	uropean construc	tion).
S ₽	Warranty	Interior Use Only	(no exterior war	ranty). Lifetime; I	ife of original inst	tallation.
QUALITY STANDARDS	Machining	• •	shall be factory n gs. Order will not			•





	Series				ARCH	ITECTURAL	
<u>5</u>	Label		Internationa	l Fire Consultant	s Limited / PFPF	Compliance	
FIRE	Pressure				Cat B Positive		
S	Thickness			1-3	3/4"		
DIMENSIONS			Non Rated	Neutral	Cat A Positive	Cat B Positive	
S	Maximum Sizes	Singles	4'00" x 10'00"	N/A	N/A	3'00" x 8'00"	
M		Pairs	8'00" x 10'00"	N/A	N/A	6'00" x 8'00"	
		D.E. Pairs	8'00" x 10'00"	N/A	N/A	N/A	
	Core		Solid Ex	ktruded per Labe	I Listing		
	Vertical Edges	1 3/4" (1 3/8"	SCL + 3/8 Lipping	g) Stiles with Mat	ching Veneer Ed	geband Over.	
_	Horizontal Edges	1	3/8" SCL Rails (5"	Rails Reinforcer	ment upon reques	st).	
CONSTRUCTION	Crossband		One Piece H	igh Density Fiber	board (HDF).		
JCT	Veneer Grade / Species		"A" & "AA" / Sta	andard, Exotic a	nd Engineered.		
IR I	Grain Orientation	Vertical (s	tandard), Horizon	tal, Mixed and S	ketch Face (upor	request).	
-S	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.					
္ပ	Laminated Surface		High Pres	sure Decorative	Laminate.		
	Paint Grade		One Piece H	igh Density Fiber	board (HDF).		
	Factory Finish	UV Cur	ed: Primed, Paint	Skin, Standard a	and Custom Paint	colors.	
	Adhesive / Weight		Type 2 /	22.5 kg/mt2 -	4.60 lb/ft2		
		Min Distances:		Top Rail: 8"	Bottom Rail: 10"	Stiles: 8"	
	Vision Lites		in of core materia				
SN		_	may not exceed	-		_	
은		Non Rated:	Wood Mo	_	al Vision Frames	available.	
ELEVATIONS		Fire Rated:	A.II		lowed.		
빌	Reveals	Min Distances	Allowed with res	trictions, consul	t with your ISR. Bottom Rail:	Chiles, Oll	
ш		Min Distances:	may not avacad	Top Rail: 8"	10"	Stiles: 8"	
	Louvers	Non Rated:	may not exceed	Wood and Me		r 54 neight.	
		Fire Rated:					
STC	Sound Rating	32 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance.					
QUALITY STANDARDS	Environmental		fication MR7 and rironmental Produc		•	·	
LIT	Quality		005 & BS476 Brit				
ANE ANE	Warranty		Only (no exterior				
STS	Machining	•	oreps shall be fact awings. Order will	-		•	



AGRIFIBER PARTICLEBOARD CORE

45 min Fire Rating

	Series			ARCH	ITECTURAL			
ш≧	Label		Warnock Hersh	ney - Intertek / NF	PA Compliance			
FIRE RATIN G	Pressure		Neutral	Cat A Positive	Cat B Positive			
छ	Thickness			1-3/4"				
DIMENSIONS			Neutral	Cat A Positive	Cat B Positive			
S	Maximum Sizes	Singles (Swing)	Neutral	4'00" x 10'00"	4'00" x 10'00"			
<u>M</u>		Standard Pairs	8'00" x 8'00"	8'00" x 8'00"	8'00" x 8'00"			
		Double Egress Pairs	8'00" x 8'00"	8'00" x 8'00"	8'00" x 8'00"			
	Core	Agrifiber Particleboard (FireFiber) LD-1 per Label Listing.						
	Vertical Edges	1.25" Split Stiles (SCL Backer + V	Nood Edge) with	Matching Veneer	Edgeband Over.			
Z	Horizontal Edges	0.847" SCL Rails (5	" Rails Reinforce	ment upon reques	st).			
e E	Crossband	One Piece H	ligh Density Fibe	rboard (HDF)				
SUC.	Veneer Grade / Species	"A" & "AA" / St	andard, Exotic a	nd Engineered.				
STF	Grain Orientation	Vertical (standard), Horizon			. ,			
CONSTRUCTION	Factory Finish	UV Cured: Clear, L			S.			
S	Laminated Surface		sure Decorative					
	Paint Grade		ligh Density Fibe					
	Factory Finish	UV Cured: Primed, Paint			colors.			
	Adhesive / Weight	Type 2 /	30 kg/mt2 -					
		Min Distances:	Top Rail: 6"	Bottom Rail: 12"	Stiles: 6"			
(0	Vision Lites	3.25" non rated & 5" fire rated min of core material between the lockset prep and cutout.						
ELEVATIONS		Light cutout may not exceed	•		r 54" height.			
¥	Reveals			me (cutout only).				
Ë	Reveals	Allowed with res	strictions, consu	-				
Ш	Laurana	Min Distances:	Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"			
	Louvers	Louver cutout may not excee	ed 576 Sq.In. are	a, or 48" width, o	r 48" height.			
		Fire Rated: Fusible Link in	nstalled below la	tch / lockset leve	(cutout only)			
STC	Sound Poting	30 STC with ins	talled seals and	gaskets tested.				
310	Sound Rating	Automatic Bottom Seal is recommended by WKS for a high performance						
SO	Environmental	FSC Certification MR7 and Environmental Produ		•	·			
QUALITY STANDARDS	Quality	WDMA I.S.1A Architectural		· · · · · · · · · · · · · · · · · · ·				
A D	Warranty	Interior Use Only (no exterior		•	·			
Q ST/	Machining	Hardware preps shall be fac-	tory machined fr	om manufacturer's	s templates			
	9	and shop drawings. Order will	not be procesed	without complete	information.			



FLAT PANEL 20 min Fire Rating (Multi Panel)

Parestree Namock Hershey - Intertek / NFPA Compliance Neutral Cat A Positive Cat B Positive Cat		Series				ARCH	ITECTURAL	
Note Thickness 1-3/4" (4/- 1/16") Note Thickness 1-3/4" (4/- 1/16") Note Thickness Note Thickness Note N	RE ATI	Label			Warnock Hersh	ey - Intertek / NF	PA Compliance	
Panel Thickness 0.3125" min - 1.25" max (for a 1/4" max depth)	正及2	Pressure			Neutral	Cat A Positive	Cat B Positive	
Stile & Rail Thickness appropriate to achieve a 1-3/4" nominal final door thickness. Both sides of door shall have the same face thickness (Balanced). Neutral Cat A Positive Cat B Po		Overall Thickness				1-3/4" (+/- 1/16")		
Maximum Sizes		Panel Thickness			0.3125" min -	1.25" max (for a	1/4" max depth)	
Maximum Sizes	ENSIONS	Stile & Rail			sides of door sh	all have the same		
Maximum Sizes	Ĭ				Neutral	Cat A Positive	Cat B Positive	
Core One Piece Palusol® SW 20-1 Fire-Protection Panel (or similar).		Mandana Olara	Multi Panel	Singles	3'06" x 8'00"	3'06" x 8'00"	3'06" x 8'00"	
Vertical Edges HDF / LSL / Solid Wood Stiles min width 6", with Matching Veneer Edgeband Over. HDF / LSL / Solid Wood Stiles min width 6". One Piece High Density Fiberboard (HDF)		waximum Sizes	Configuration	Pairs	3'06" x 8'00"	7'00" x 8'00"	7'00" x 8'00"	
Horizontal Edges Crossband One Piece High Density Fiberboard (HDF)		Core	One P	iece Palusol® S'	W 20-1 Fire-Prote	ection Panel (or si	milar).	
Crossband One Piece High Density Fiberboard (HDF)		Vertical Edges	HDF / LSL / Soli	d Wood Stiles m	in width 6", with N	Matching Veneer	Edgeband Over.	
Factory Finish Wision Lites Top Rail: 6" Free Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Louvers Sound Rating Environmental Quality Warranty Machining Machining Warranty Min Distances: Top Rail: 6" Jon Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Stiles: 6" Sound Rating Allowed with restrictions, consult with, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	Z	Horizontal Edges	HDF / LSL / Solid Wood Stiles min width 6".					
Factory Finish Wision Lites Top Rail: 6" Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Louvers Sound Rating Environmental Quality Warranty Machining Machining Min Distances: Top Rail: 6" Jon Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Stiles: 6" Sound Rating Allowed with restrictions, consult with, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	은	Crossband	One Piece High Density Fiberboard (HDF)					
Factory Finish Wision Lites Top Rail: 6" Free Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Louvers Sound Rating Environmental Quality Warranty Machining Machining Warranty Min Distances: Top Rail: 6" Jon Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Stiles: 6" Sound Rating Allowed with restrictions, consult with, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	S	Veneer Grade / Species		"A" & "AA" / St	tandard, Exotic a	nd Engineered.		
Factory Finish Wision Lites Top Rail: 6" Factory Fine Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Louvers Sound Rating Environmental Quality Warranty Machining Machining Min Distances: Top Rail: 6" Jon Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Stiles: 6" Sound Rating Stiles: 6" Sound Rating Allowed Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Capality WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	STR	Grain Orientation	V	ertical (standard	d) and Sketch Fac	ce (upon request)		
Factory Finish Wision Lites Top Rail: 6" Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Louvers Sound Rating Environmental Quality Warranty Machining Machining Min Distances: Top Rail: 6" Jon Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rail: 6" Bottom Rail: 10" Stiles: 6" Sound Rail: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Min Distances: Top Rail: 6" Sound Rating Stiles: 6" Sound Rating Stiles: 6" Sound Rating Allowed with restrictions, consult with, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	Ž	Factory Finish	U\	/ Cured: Clear, L	ight, Dark and Cu	ustom Stain color	s.	
Adhesive / Weight Type 2 / 20.75 kg/mt2 - 4.25 lb/ft2 Min Distances: Top Rail: 6" Bottom Rail: 10" Stiles: 6" 5" fire rated min of core material between the lockset prep and cutout. Light cutout may not exceed 1,296 Sq.In. area, or 30" width, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Louvers Not Allowed. STC Sound Rating Environmental FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Quality Warranty Machining Machining Machining Min Distances: Top Rail: 6" Bottom Rail: 10" Stiles: 6" Bottom Rail: 10" Stiles: 6" Autout Autout Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Stiles: 6" Autout Autout Environmental vision Frames (Cutou Only). Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	S	Paint Grade		One Piece H	ligh Density Fiber	board (HDF).		
Vision Lites		Factory Finish	UV Cure	ed: Primed, Paint	Skin, Standard a	and Custom Paint	colors.	
Vision Lites Fire Rated min of core material between the lockset prep and cutout. Light cutout may not exceed 1,296 Sq.In. area, or 30" width, or 54" height. Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Reveals Allowed with restrictions, consult with your ISR. Louvers Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Environmental Product Declaration available upon request. Warranty Vision Lites Fire Rated: Fire Rating Wood Mouldings or Metal Vision Frames (Cutou Only). Allowed with restrictions, consult with your ISR. Not Allowed. STC With installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Machining Hardware preps shall be factory machined from manufacturer's templates		Adhesive / Weight		Type 2 /	20.75 kg/mt2 -	4.25 lb/ft2		
Reveals Louvers Not Allowed. STC Sound Rating Environmental Quality Warranty Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates			Min Distances:		Top Rail: 6"		Stiles: 6"	
Reveals Louvers Not Allowed. STC Sound Rating Environmental Quality Warranty Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	SN	Violen Lites	5" fire rate	ed min of core ma	aterial between th	ne lockset prep ai	nd cutout.	
Reveals Louvers Not Allowed. STC Sound Rating Environmental Quality Warranty Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	ATIO	vision Lites	Light cutout	may not exceed	1,296 Sq.In. are	a, or 30" width, o	r 54" height.	
Reveals Louvers Not Allowed. STC Sound Rating Environmental Quality Warranty Allowed with restrictions, consult with your ISR. Not Allowed. 31 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	:LEV		Fire Rated:	Fire Rating Woo	od Mouldings or M	Metal Vision Frame	es (Cutou Only).	
STC Sound Rating Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Quality Warranty Warranty Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates		Reveals		Allowed with res	strictions, consul	t with your ISR.		
Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Quality WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates		Louvers			Not Allowed.			
Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request. Quality WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates	STC	Sound Pating		31 STC with ins	stalled seals and	gaskets tested.		
Environmental Environmental Product Declaration available upon request.	310	Sound Nating	Automatic E	Bottom Seal is re	ecommended by \	NKS for a high pe	erformance.	
Quality Warranty Environmental Product Declaration available upon request. WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation. Hardware preps shall be factory machined from manufacturer's templates		Environmental	FSC Certif	ication MR7 and	NAUF EQ4.4 Cre	edit available upoi	n request.	
Machining Hardware preps shall be factory machined from manufacturer's templates	> C	Environmental	Environmental Product Declaration available upon request.					
Machining Hardware preps shall be factory machined from manufacturer's templates	L A	Quality	WDMA I.S.	1A Architectural	Wood Flush Doo	rs (Standard con	struction).	
Machining Hardware preps shall be factory machined from manufacturer's templates	QUA	Warranty	Interior Use (Only (no exterior	= -	ed, Seven (7) yea	rs of original	
	Ø	Machining	•	-	· · · · · ·		-	



FLAT PANEL

45-60-90 min Fire Rating (Multi Panel)

				ADGU	ITECTUDAL	
	Series		\A(ITECTURAL	
FIRE	Label			hey - Intertek / NF	·	
R A	Pressure		Neutral	Cat A Positive	Cat B Positive	
	Overall Thickness			1-3/4" (+/- 1/16")		
SNS	Panel Thickness		appropriate to ach	ieve a 1-3/4" nom	inal final door	
DIMENSIONS	Stile & Rail	thickness. Both		nall have the same anced).	e face thickness	
Σ			Neutral	Cat A Positive	Cat B Positive	
	Maximum Sizes	Multi Panel Singles	3'06" x 8'00"	3'06" x 8'00"	3'06" x 8'00"	
		Configuration Pairs	7'00" x 8'00"	7'00" x 8'00"	7'00" x 8'00"	
	Core	One Piece Palusol® SW 45- similar) :	1, SW 60-1 or SW as needed per Lis		ion Panel (or	
	Vertical Edges	HDF / MDF Surface Applied St	iles min width 6", Over.	with Matching Ver	neer Edgeband	
N O	Horizontal Edges	HDF / MDF Su	ırface Applied Stil	es min width 6".		
CONSTRUCTION	Crossband	One Piece	High Density Fibe	erboard (HDF)		
S.	Veneer Grade / Species	"A" & "AA" / S	Standard, Exotic a	and Engineered.		
ST	Grain Orientation	Vertical (standar	d) and Sketch Fa	ce (upon request)).	
Ö	Factory Finish	UV Cured: Clear,	Light, Dark and C	custom Stain color	S.	
S	Paint Grade	One Piece	High Density Fibe	rboard (HDF).		
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.				
	Adhesive / Weight	Type 2 / 45-60min: 29.88 kg/mt2 - 6.12 lb/ft2 & 90min: 33.80 kg/mt2 - 6.93 lb/ft2.				
		Min Distances:	Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"	
10		5" fire rated min of core n	naterial between t	he lockset prep a	nd cutout.	
ELEVATIONS	Vision Lites	45-60min - Light cutout may r	not exceed 1,296 height.	Sq.In. area, or 30	" width, or 54"	
¥		90min - Light cutout may not e	xceed 600 Sq.In.	area, or 30" width	n, or 30" height.	
EE		Fire Rating 2		l or Metal Vision F nly).	rames (Cutou	
	Reveals	Allowed with re	estrictions, consu	It with your ISR.		
	Louvers		Not Allowed.			
0.70	Count Det	31 STC with in	stalled seals and	gaskets tested.		
STC	Sound Rating	Automatic Bottom Seal is r	recommended by	WKS for a high pe	erformance.	
	Empiremental	FSC Certification MR7 and	d NAUF EQ4.4 Cr	edit available upo	n request.	
SC	Environmental	Environmental Prod	uct Declaration a	vailable upon requ	est.	
F.I.	Quality	WDMA I.S.1A Architectura	al Wood Flush Do	ors (Standard con	struction).	
QUALITY STANDARDS	Warranty	Interior Use Only (no exterio	or warranty). Limit installation.	ed, Seven (7) yea	rs of original	
SI	Machining	Hardware preps shall be fa and shop drawings. Order wi	-		-	
Eiro Botod I	Doors are manufactured per the et	and shop drawings. Order wi	•	•		

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice.

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	Series	ARCHITECTURAL
	Overall Thickness	1-3/4" (+/- 1/16")
40	Panel Thickness	1" min - 1.25" max (for a 1/4" max depth)
DIMENSIONS	Stile & Rail	Thickness appropriate to achieve a 1-3/4" nominal final door thickness. Both sides of door shall have the same face thickness (Balanced). Non Rated
ā	Maximum Sizes	Multi Panel Singles 4'00" x 8'00" Configuration Pairs 4'00" x 8'00"
	Core	Extruded Tubular or HDF / MDF.
	Vertical Edges	FJ Pine or LSL Stiles min width 6", with Matching Veneer Edgeband Over.
	Horizontal Edges	FJ Pine or LSL Stiles min width 6".
N O	Crossband	One Piece High Density Fiberboard (HDF)
E	Veneer Grade / Species Grain Orientation	"A" & "AA" / Standard, Exotic and Engineered. Vertical (standard) and Sketch Face (upon request).
CONSTRUCTION		
03 03	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.
	Paint Grade	One Piece High Density Fiberboard (HDF).
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.
	Adhesive / Weight	Type 2 / 17.5 kg/mt2 - 3.6 lb/ft2
ONS	Vision Lites	Not Allowed.
ELEVATIONS	Reveals	Allowed with restrictions, consult with your ISR.
	Louvers	Not Allowed.
STC	Sound Rating	29 STC with installed seals and gaskets tested.
		Automatic Bottom Seal is recommended by WKS for a high performance. FSC Certification MR7 and NAUF EQ4.4 Credit available upon request.
ARDS	Environmental	Environmental Product Declaration available upon request.
AND	Quality	BS EN 14755:2005 Brithish Standards Institute (european construction).
QUALITY STANDARDS	Warranty	Interior Use Only (no exterior warranty). Limited, Seven (7) years of original installation.
QUALI	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information.

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MINERAL CORE

45-60 minutes Fire Rating

	Series			ARCH	ITECTURAL		
U	Label		Warnock Hersh	ney - Intertek / NF			
FIRE	Luxui		Warriook Floror	ioy miortok / Ni	•		
R. A	Pressure		Neutral	Cat A Positive	Cat B Positive		
တ	Thickness			1-3/4"			
Ö			Neutral	Cat A Positive	Cat B Positive		
SS	Maximum Sizes	Singles	4′00" x 8′00"	4′00" x 8′00"	4′00" x 8′00"		
DIMENSIONS		Pairs	7′00" x 8′00"	7′00" x 8′00"	7′00" x 8′00"		
		D.E. Pairs	7′00" x 8′00"	7′00" x 8′00"	7′00" x 8′00"		
	Core	Mineral Fire-Resis	tance Composite	e per Label Listing	I		
	Vertical Edges	1 1/2" FR Stiles wit	h Matching Vene	er Edgeband Ove	er.		
	Horizontal Edges	2" FR Rails (5" FR	Rails Reinforcem	nent upon request).		
Z	Blocking	Multiple Reinforcement location	s available upon	request, consult	with your ISR.		
CONSTRUCTION	Crossband	One Piece H	ligh Density Fibe	rboard (HDF)			
Š	Veneer Grade / Species	"A" & "AA" / St	andard, Exotic a	nd Engineered.			
STF	Grain Orientation	Vertical (standard), Horizon	ntal, Mixed and S	ital, Mixed and Sketch Face (upon request)			
Ž	Factory Finish	UV Cured: Clear, L	6.				
Ö	Laminated Surface	High Pres	sure Decorative	Laminate.			
	Paint Grade	One Piece High Density Fiberboard (HDF).					
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.					
	Adhesive / Weight	Type 2 /	23 kg/mt2 -	4.71 lb/ft2			
		Min Distances:	Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"		
(0	Vision Lites	5" min of core materia	I between the loc	ckset prep and cu	tout.		
ž		Light cutout may not exceed	1,232 Sq.In. are	a, or 36" width, o	r 54" height.		
ATI,		Metal Vision Frames	s only (wood mou	uldings not allowed	d).		
ELEVATIONS	Reveals	Allowed with res	strictions, consul	t with your ISR.			
E		Min Distances:		Bottom Rail: 10"	Stiles: 6"		
	Louvers	Light cutout may not exceed	d 524 Sq.In. area	a, or 24" width, or	24" height.		
		Metal Fusible Link only	(cutout only), wo	ood louvers not al	lowed.		
STC	Sound Rating	30 STC with installed seals and gaskets tested.					
010	- Januar Manning	Automatic Bottom Seal is re	commended by \	NKS for a high pe	rformance.		
10	Environmental	FSC Certification MR7 and	NAUF EQ4.4 Cre	edit available upor	n request.		
QUALITY STANDARDS		Environmental Produ					
QUALITY	Quality	WDMA I.S.1A Architectural		•	· · · · · · · · · · · · · · · · · · ·		
AN	Warranty	Interior Use Only (no exterior	- ,				
STS	Machining	Hardware preps shall be fac and shop drawings. Order will	-		-		



	Series			ARCH	ITECTURAL				
Ä NG	Label		Warnock Hersh	ey - Intertek / NF	PA Compliance				
FIRE	Pressure		Neutral	Cat A Positive	Cat B Positive				
6 0	Thickness			1-3/4"					
DIMENSIONS			Neutral	Cat A Positive	Cat B Positive				
<u> </u>	Maximum Sizes	Singles	4′00" x 8′00"	4′00" x 8′00"	4′00" x 8′00"				
<u>E</u>	Maximani Si200	Pairs	8′00" x 8′00"	8′00" x 8′00"	8′00" x 8′00"				
		D.E. Pairs	8′00" x 8′00"	8′00" x 8′00"	8′00" x 8′00"				
	Core	Mineral Fire-Resis	stance Composite	e per Label Listing]				
	Vertical Edges	th Matching Vene	er Edgeband Ove	er.					
	Horizontal Edges	2" FR Rails (5" FR	Rails Reinforcem	ent upon request).				
Z	Blocking	Multiple Reinforcement location	request, consult	with your ISR.					
Ę	Crossband	One Piece H	rboard (HDF)						
CONSTRUCTION	Veneer Grade / Species	es "A" & "AA" / Standard, Exotic and Engineered.							
ST.	Grain Orientation	Vertical (standard), Horizo	ntal, Mixed and S	Sketch Face (upor	n request)				
ž	Factory Finish	UV Cured: Clear, L	ight, Dark and Cu	ustom Stain color	s.				
ŏ	Laminated Surface	High Pressure Decorative Laminate.							
	Paint Grade	One Piece High Density Fiberboard (HDF).							
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.							
	Adhesive / Weight	Type 2 /	30.77 kg/mt2 -						
		Min Distances:	Top Rail: 6"	Bottom Rail:	Stiles: 6"				
40	Vision Lites	5" min of core materia	al between the loc	kset prep and cu	tout.				
SNS	Violen Entee	Light cutout may not exceed	1,232 Sq.In. are	a, or 36" width, o	r 54" height.				
Ę		Metal Vision Frame	s only (wood mou	uldings not allowe	d).				
ELEVATIONS	Reveals	Allowed with res	strictions, consul	t with your ISR.					
		Min Distances:		Bottom Rail:	Stiles: 6"				
	Louvers	Light cutout may not exceed	d 524 Sq.In. area	ı, or 24" width, or	24" height.				
		Metal Fusible Link only	(cutout only), wo	ood louvers not al	lowed.				
OTO	Cound Detine	30 STC with ins	talled seals and	gaskets tested.					
STC	Sound Rating	Automatic Bottom Seal is recommended by WKS for a high performance.							
	Environmental	FSC Certification MR7 and	NAUF EQ4.4 Cre	edit available upor	request.				
≺ ≳DS	Environmental	Environmental Produ	ct Declaration av	ailable upon requ	est.				
QUALITY STANDARDS	Quality	WDMA I.S.1A Architectural	Wood Flush Doo	ors (Standard con	struction).				
ANE ANE	Warranty	Interior Use Only (no exterior	warranty). Lifetir	me; life of original	installation.				
STA	Machining	Hardware preps shall be fac and shop drawings. Order will	_		•				

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice.

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PARTICLEBOARD CORE 20 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL		
7	Label			Warnaak Harab	ey - Intertek / NF			
FIRE RATIN G					-	•		
™ ≥	Pressure			Neutral	Cat A Positive	Cat B Positive		
<u>ග</u>	Thickness				1-3/4"			
DIMENSIONS			Non Rated	Neutral	Cat A Positive	Cat B Positive		
SS	Maximum Sizes	Singles	4'00" x 10'00"	4'00" x 10'00"	4'00" x 9'00"	4'00" x 9'00"		
Σ	maximam 0.200	Pairs	8'00" x 10'00"	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"		
ቯ		D.E. Pairs	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"	8'00" x 9'00"		
	Core		Hot Press Part	icleboard LD-1 pe	er Label Listing			
	Vertical Edges	1 5	/16" SCL Stiles w	ith Matching Ven	eer Edgeband Ov	/er.		
_	Horizontal Edges	1 5	1 5/16" SCL Rails (5" Rails Reinforcement upon request).					
<u>N</u>	Crossband		One Piece High Density Fiberboard (HDF)					
CI	Veneer Grade / Species		"A" & "AA" / St	andard, Exotic a	nd Engineered.			
J.	Grain Orientation	Vertical (s	tandard), Horizor	ntal, Mixed and S	ketch Face (upon	request).		
CONSTRUCTION	Factory Finish	U	V Cured: Clear, L	ight, Dark and Cu	ustom Stain color	S.		
Ö	Laminated Surface		High Pres	sure Decorative	Laminate.			
	Paint Grade			ligh Density Fiber	` ,			
	Factory Finish	UV Cur	ed: Primed, Paint	Skin, Standard a	and Custom Paint	colors.		
	Adhesive / Weight		Type 2 /	32.3 kg/mt2 -	6.61 lb/ft2			
		Min Distances:		Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"		
	Vision Lites	3.25" non rated	1 & 5" fire rated m	" fire rated min of core material between the lockset prep and cutout.				
<u>ග</u>		Light cutout	may not exceed	1,296 Sq.In. are	a, or 36" width, o	r 54" height.		
<u>0</u>		Non Rated:	Wood Mo	ouldings and Meta	al Vision Frames a	available.		
Ā		Fire Rated:		Metal Vision Fra	me (cutout only).			
ELEVATIONS	Reveals		Allowed with res	strictions, consul	t with your ISR.			
Ш		Min Distances:		Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"		
	Louvers	Light cutout	may not exceed	1,296 Sq.In. are	a, or 36" width, o	r 54" height.		
		Non Rated:		Wood and Me	etal available.			
		Fire Rated:		Not A	llowed			
STC	Sound Rating		32 STC with ins	talled seals and	gaskets tested.			
Automatic Bottom Seal is recommended by WKS for a high p						erformance.		
	FSC Certification MR7 and NAUF EQ4.4 Credit available upon re							
≺ SDS		Env	ironmental Produ	ct Declaration av	ailable upon requ	est.		
LIT	Quality	WDMA I.S	.1A Architectural	Wood Flush Doo	rs (Standard con	struction).		
QUALITY STANDARDS	Warranty	Interior Use	Only (no exterior	warranty). Lifetir	me; life of original	installation.		
ST,	Marall' '	Hardware p	reps shall be fac	tory machined fro	om manufacturer's	s templates		
	Machining	-	-	-	without complete	•		
E: D : 15			- 15 11					



ACOUSTIC CORE 30 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL	
E R	Label		International	Fire Consultant	s Limited / PFPF	Compliance	
FIRE	Pressure				Cat B Positive		
40	Thickness		Fire Rated	d: 1-3/4"	Non Rated: 1-	3/4" & 1-9/16"	
DIMENSIONS			Non Rated	Neutral	Cat A Positive	Cat B Positive	
ISN:	Maximum Sizes	Singles	4'00" x 8'00"	N/A	N/A	3'00" x 8'00"	
Ĭ		Pairs	8'00" x 8'00"	N/A	N/A	6'00" x 8'00"	
۵		D.E. Pairs	8'00" x 8'00"	N/A	N/A	N/A	
	Core		Multi-Layer	Sandwich per La	abel Listing		
	Vertical Edges	1 3/4" (1 3/8"	SCL + 3/8 Lipping	g) Stiles with Mat	tching Veneer Ed	geband Over.	
	Horizontal Edges	1	3/4" SCL Rails (5"	Rails Reinforcer	ment upon reques	t).	
N O	Crossband		One Piece Hi	gh Density Fiber	board (HDF).		
Ĕ	Veneer Grade / Species		"A" & "AA" / Sta	andard, Exotic a	nd Engineered.		
TR	Grain Orientation	Vertical (s	standard), Horizon	tal, Mixed and S	ketch Face (upon	n request).	
CONSTRUCTION	Factory Finish	U	V Cured: Clear, Li	ght, Dark and Cu	ustom Stain color	S.	
S	Laminated Surface		High Press	sure Decorative	Laminate.		
	Paint Grade		One Piece Hi	gh Density Fiber	board (HDF).		
	Factory Finish	UV Cur	ed: Primed, Paint	Skin, Standard a	and Custom Paint	colors.	
	Adhesive / Weight		Type 2 /	23 kg/mt2 -	4.71 lb/ft2		
SNC	Vision Lites			Not Allowed.			
ELEVATIONS	Reveals		Allowed with res	trictions, consul	t with your ISR.		
ᆸ	Louvers			Not Allowed.			
STC	Sound Rating		42 STC with inst	alled seals and	gaskets tested.		
010	Journa Rating	Automatic	Bottom Seal is red	commended by V	VKS for a high pe	rformance.	
	Environmental		ification MR7 and		-		
SC		Environmental Product Declaration available upon request.					
LITY	Quality	BS EN 14755:2005 & BS476 Brithish Standards Institute (european construction)					
QUALITY STANDARDS	Warranty	Interior Use	Only (no exterior	warranty). Lifetir	me; life of original	installation.	
S	Machining	Hardware p	oreps shall be fact	ory machined fro	om manufacturer's	s templates	
	macilling	and shop dra	awings. Order will	not be procesed	without complete	information.	



SOLID CORE 30 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL		
Щ S	Label		Internationa	I Fire Consultant	s Limited / PFPF	Compliance		
FIRE	Pressure				Cat B Positive			
ဟ	Thickness			1-3	3/4"			
O			Non Rated	Neutral	Cat A Positive	Cat B Positive		
DIMENSIONS	Maximum Sizes	Singles	4'00" x 10'00"	N/A	N/A	3'00" x 8'00"		
Σ	WIGATITUTT 31265	Pairs	8'00" x 10'00"	N/A	N/A	6'00" x 8'00"		
		D.E. Pairs	8'00" x 10'00"	N/A	N/A	N/A		
	Core		Solid Ex	ktruded per Labe	I Listing			
	Vertical Edges	1 3/4" (1 3/8"	SCL + 3/8 Lipping	g) Stiles with Ma	tching Veneer Ed	geband Over.		
-	Horizontal Edges	1:	3/8" SCL Rails (5'	Rails Reinforce	ment upon reques	st).		
CONSTRUCTION	Crossband	One Piece High Density Fiberboard (HDF).						
JCT	Veneer Grade / Species	de / Species "A" & "AA" / Standard, Exotic and Engineered.						
IR I	Grain Orientation	Vertical (s	tandard), Horizon	tal, Mixed and S	ketch Face (upor	request).		
SN	Factory Finish	U	V Cured: Clear, Li	ght, Dark and Cu	ustom Stain color	s.		
00	Laminated Surface	High Pressure Decorative Laminate.						
	Paint Grade			igh Density Fiber				
	Factory Finish	UV Cur	ed: Primed, Paint			colors.		
	Adhesive / Weight		Type 2 /	22.5 kg/mt2 -	4.60 lb/ft2			
		Min Distances:		Top Rail: 8"	Bottom Rail: 10"	Stiles: 8"		
	Vision Lites		in of core materia					
2		_	may not exceed	· ·		_		
Ö		Non Rated:	Wood Mo	•	al Vision Frames	available.		
/AT	Davis - I -	Fire Rated:	Allance deside		lowed.			
ELEVATIONS	Reveals		Allowed With res	trictions, consul	-			
Ш		Min Distances:		Top Rail: 8"	Bottom Rail: 10"	Stiles: 8"		
	Louvers	Light cutout	may not exceed	1,080 Sq.In. are	a, or 32" width, o	r 54" height.		
		Non Rated:		Wood and Me	etal available.			
		Fire Rated:		Not A	llowed			
STC	Sound Rating		32 STC with ins	talled seals and	gaskets tested.			
310	Automatic Bottom Seal is recommended by WKS for a high per							
10	Environmental		fication MR7 and			-		
₽Ŗ	0 ""		rironmental Produ					
PLI	Quality		005 & BS476 Brit		· ·	,		
QUALITY STANDARDS	Warranty	Interior Use	Only (no exterior	warranty). Lifetir	ne; life of original	installation.		
ST	Machining	_	oreps shall be fact	-		•		
	_	and shop dra	awings. Order will	not be procesed	without complete	information.		



STRUCTURAL COMPOSITE CORE 20 min Fire Rating & Non Rated

	Series				ARCH	ITECTURAL		
FIRE RATIN G	Label	Warnock Hershey - Intertek / NFPA Compliance						
	Pressure			Neutral	Cat A Positive	Cat B Positive		
DIMENSIONS	Thickness							
	Maximum Sizes		Non Rated	Neutral	Cat A Positive	Cat B Positive		
		Singles	4'00" x 10'00"	4'00" x 10'00"	4'00" x 9'00"	4'00" x 9'00"		
		Pairs	8'00" x 10'00"	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"		
		D.E. Pairs	8'00" x 10'00"	8'00" x 9'00"	8'00" x 9'00"	8'00" x 9'00"		
			01 1 10	26 1 1				
CONSTRUCTION	Core	Structural Composite Lumber per Label Listing						
	Vertical Edges	1 5/16" SCL Stiles with Matching Veneer Edgeband Over.						
	Horizontal Edges Crossband	1 5/16" SCL Rails (5" Rails Reinforcement upon request). One Piece High Density Fiberboard (HDF)						
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered.						
	Grain Orientation	Vertical (standard), Horizontal, Mixed and Sketch Face (upon request).						
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.						
	Laminated Surface	High Pressure Decorative Laminate.						
O	Paint Grade	One Piece High Density Fiberboard (HDF).						
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.						
	Adhesive / Weight	Type 2 / 29 kg/mt2 - 5.94 lb/ft2						
ELEVATIONS	Vision Lites	Min Distances:		Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"		
		3.25" min of core material between the lockset prep and cutout.						
		Light cutout may not	Non Rated:	2,880 Sq.In. a	area, or 36" width	or 80" height.		
		exceed:	Fire Rated:	2,560 Sq.In. a	area, or 32" width	or 80" height.		
		Non Rated: Wood Mouldings and Metal Vision Frames available.						
		Fire Rated: Metal Vision Frame.						
	Reveals	Allowed with restrictions, consult with your ISR.						
	Louvers	Min Distances:		Top Rail: 6"	Bottom Rail: 10"	Stiles: 6"		
		Light cutout may not exceed 2,880 Sq.In. area, or 36" width, or 80" height.						
		Non Rated:		Wood and Me	etal available.			
		Fire Rated:		Not A	llowed			
STC	Sound Rating	30 STC with installed seals and gaskets tested.						
310	Ooding Rating	Automatic Bottom Seal is recommended by WKS for a high performance.						
Ø	Environmental		fication MR7 and		•	•		
QUALITY STANDARDS	0 124	Environmental Product Declaration available upon request.						
	Quality		WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty). Lifetime; life of original installation.					
	Warranty	Hardware preps shall be factory machined from manufacturer's templ						
·W	Machining	and shop drawings. Order will not be processed without complete information.						
			0 15 11					



TUBULAR CORE 20 min Fire Rating & Non Rated

	Series	ARCHITECTURAL							
HE	Label	Warnock Hershey - Intertek / NFPA Compliance							
FIRE RATIN G	Pressure	Neutral							
	Thickness	1-3/4"							
DIMENSIONS	Maximum Sizes		Non Rated	Neutral	Cat A Positive	Cat B Positive			
		Singles	4'00" x 10'00"	4'00" x 8'00"	N/A	N/A			
		Pairs	8'00" x 10'00"	8'00" x 8'00"	N/A	N/A			
		D.E. Pairs	8'00" x 10'00"	N/A	N/A	N/A			
	0		Frehmand and	l Tubulan nan Lab	al Linkina				
CONSTRUCTION	Core	Extruded Tubular per Label Listing							
	Vertical Edges Horizontal Edges	1 5/16" SCL Stiles with Matching Veneer Edgeband Over.1 5/16" SCL Rails (5" Rails Reinforcement upon request).							
	Crossband	One Piece High Density Fiberboard (HDF)							
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered.							
	Grain Orientation	Vertical (standard), Horizontal, Mixed and Sketch Face (upon request).							
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.							
	-	High Pressure Decorative Laminate.							
	Laminated Surface Paint Grade	· ·							
	Factory Finish	One Piece High Density Fiberboard (HDF). UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.							
	Adhesive / Weight	Type 2 / 19 kg/mt2 - 3.89 lb/ft2							
ELEVATIONS	Vision Lites	Not Allowed.							
	VISION LITES	NOL AIIUWEG.							
	Reveals	Allowed with restrictions, consult with your ISR.							
ELE	Louvers	Not Allowed.							
STC	Sound Rating	32 STC with installed seals and gaskets tested.							
		Automatic Bottom Seal is recommended by WKS for a high performance.							
QUALITY STANDARDS	Environmental	FSC Certification MR7 and NAUF EQ4.4 Credit available upon request.							
		Environmental Product Declaration available upon request.							
	Quality	BS EN 14755:2005 Brithish Standards Institute (european construction).							
	Warranty	Interior Use Only (no exterior warranty). Lifetime; life of original installation.							
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information.							

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice. To ensure please contact your WKS Door Systems representative.

WKS DOOR SYSTEMS ¡Only possible at WKS!